# Kromski Minstrel Assembly Instructions

### **Important Notice**

If you have any difficulty in understanding these instructions, assembling the wheel, or having it operate to its fullest potential, **WE WANT YOU TO CONTACT US. WE CAN HELP.** 

If something does not fit, does not turn or rotate, looks unusual, or if, in spinning, something seems wrong, CALL US FOR CUSTOMER SERVICE. 229-227-1322

You may also e-mail us your telephone number and a convenient time to reach you (we will want you near the wheel) so we can help. Our e-mail: **mail@newvoyager.com** 

Video assembly instructions can be viewed here:

http://newvoyager.com/videos.html

Please check out our expanding offering of training and informational videos on this page as well.

Thank you

### **New Voyager Trading**

Distributor of Kromski products in North America

Kromski Minstrel Spinning Wheel

First, thanks for choosing the Kromski Minstrel. We want your spinning experience to be enjoyable and the first thing to do is to assemble the wheel correctly and with care so that it works properly. We suggest you read through these instructions <u>completely</u> before you begin as this will resolve any questions you may have before they arise. A video showing assembly is available for viewing by visiting our web site: <a href="http://newvoyager.com/videos.html">http://newvoyager.com/videos.html</a>. Please take a look.

After your wheel is assembled, we will offer a few words of advice about adjusting it and regular maintenance (also see the video).

### **Finishing**

If you purchased an unfinished wheel, we suggest a finish of your choosing. A good wood stain and surface finish will help prevent a degree of staining from regular use and from the use of lubricating oil. Finishing a wheel prior to assembly is probably the best way to proceed. For a clear, natural look we suggest tung oil; otherwise, any quality stain and finish is acceptable.

### Unboxing the wheel

The Minstrel was boxed in Poland and has traveled some distance to get to you so the first thing to do is to unbox the wheel, remove all the parts and check for any problems that may be obvious. If you observe a problem, contact your dealer.

Make sure all parts are unwrapped and set aside. If you have an unfinished wheel and notice smudges on the wood, the easiest way to remove them is with a clean pencil eraser. Give yourself some room to work away from the parts so you don't step on anything. Smaller parts are in plastic bags so you may want to empty the bags and examine these items. Everything will go together easily so don't be concerned with the number of parts.

## Please refer to the video if you have any questions about how parts are assembled.

### Step 1

The first step is to attach the rear leg. Hold the wheel posts between your legs, upside down. The Kromskis have put a registration mark on the legs and bench so you know how to line up each leg. The two front legs look the same but there is a left and right leg. The treadle pieces must be positioned on these legs as the top ends are inserted in the bench. The treadle parts include a left and right treadle, middle support piece (place a washer on each side of support if you like) and metal rod. Rub a heavy coat of candle wax on the metal rod as a lubricant. A second pair of hands is good to have for this procedure. You may glue the top of the legs if you like, provided you have correctly installed the treadles. Use a light mallet to drive

the legs securely. Set the frame on its legs and make sure the treadles move easily and they look like the picture. Legs can always be glued some time in the future if you want to wait. Any chips at the top of the legs will be hidden by the hole of the bench.

## Please do not glue the leg if you believe something has happened to these parts during shipment.

### Step 2

Now you will mount the wheel. Locate the brass sleeve bearing and a small washer (that will fit on the axle) in the parts bag (another bearing is already installed on the back of the crank). Position the wheel between the two wheel posts, slip on the front washer and bearing (with oil hole in the bearing closest to the hub), and lower the axle on the two support brackets. The axle and bearings are locked into position using two pegs; rotate the bearings until the small groove is on top; slide the pegs along this groove and into the hole in the wheel posts. Snug the pegs tight. First time use of pegs may be tight.

Note: Minstrel wheels are beginning to ship with the crank separate from the wheel. If so for you, insert crank into the hole on the hub and secure with 2 wood screws.





### Step 3

Locate the two footmen that connect the treadles to the crank. Remove the small screw(s) in each and slip the footmen onto the crank (gently open the cut at the top of the footman just so you can slip it on the crank). The footman with the larger top hole <u>must</u> be put in the rear position; the rear footman mounts over the brass bushing. Pinch the top of the footmen together and tighten screws. The inside footman must swing easily on the crank; leave loose. The footman nearest the wheel hub will be tied to the left treadle; the rear footman is tied to the right treadle. Rub candle wax along the length of each leather tie to reduce any noise. Loop a length of leather through the hole at the end of each footman and tie a tight square knot that is positioned at the very end of the wood. Thread both ends down through the larger hole on the treadle; remove any slack. Pull the two ends up through the two remaining holes in the treadle, pull tightly again, then tie. There must not be any slack in connection between the footman and treadle; the square knot acts as a cushion between the two. Overtime the leather will need to be re-tied to remove slack.



### Step 4

The flyer, bobbin and whorls (2 - small and large) are next. Locate these items. Note that the bobbins have different size pulleys on each end. How you use these bobbins with the two whorls is important. Normal operation suggests that when you are using the larger whorl (for slower ratios and speed of twist) you orient the bobbin on the metal spindle with the larger pulley next to the whorl. <u>Definitely, always</u> place the small bobbin pulley next to the whorl when you have the small whorl on the flyer. For beginners, we suggest you assemble your flyer with the larger whorl so you will be set up for slower spinning when you begin. AS WITH MOST DOUBLE DRIVE WHEELS, THE WHORLS AND SPINDLE

SHAFT ARE REVERSE THREADED. DO NOT ATTEMPT TO ATTACH THE WHORL IN THE WRONG DIRECTION. GOING ON, TURN IN A COUNTERCLOCKWISE DIRECTION.

CLOCKWISE TO REMOVE. DON'T LET CHILDREN PLAY WITH THIS.

Now install the tensioning parts. Locate the ornate tension adjusting screw and a small block of wood that has the rear leather bearing attached. Slip this block of wood into the large slot at the top of the wheel post; the leather should face forward. This fit should be snug but up and down movement should be easy. If needed, sand the sides of the block to adjust fit. Drop the adjusting screw down into the top of the rear post and into the wood block. Turn clockwise until the block begins to rise.

Take the assembled flyer to the top of wheel. At this location, you have a "U" shaped leather bearing up front and a leather bearing with a small hole at the back. Mount the flyer (with bobbin on spindle, large bobbin pulley next to the larger whorl); rear of spindle goes in rear leather, front snaps into front leather.

Now you will tie the drive band for double drive operation. Lower the rear of the flyer to the full down position (using tension screw), then back up a twist or two. Pull the drive band around the wheel, over the bobbin pulley, back down and around the wheel a second time, ending up with both ends of the string coming together over the largest diameter grove of the whorl. Tie a snug overhand knot then complete a square knot. Pull tight all 4 string segments of the knot then trim the short ends to about 1/8th of an inch.

The leather bearings work great on spinning wheels but they do require oiling. New bearings absorb a good deal of oil. We suggest you oil now and continue until the leather is saturated with oil and a dark brown in color.

### Step 5

Now you will add a number of small items to your wheel. The extra whorl you have can be conveniently stored on the wheel. Between the two front upright posts is a threaded metal stud; screw your extra whorl on this stud (remember whorls use reverse threading; to attach here, turn it counterclockwise. We suggest that you use a marker and draw arrows that show what direction to turn to mount a whorl here).

The threading hook is stored on the wheel bench in a hole designed just for this. The first time you put the hook in this hole, push and twist to establish a good mating.

A bobbin holder - for two extra bobbins - is attached off to the right side of the bench using a round headed bolt, washer and wing nut. Locate the washer and wing nut under the bench.

Post cap - the left front post accommodates a fancy post cap that is removed if you mount the Minstrel distaff. When not using a distaff, place the cap on top of the post.

Optional Distaff - If you have the Kromski Minstrel distaff, it is located on the left front post. Remove the post cap and mount the horizontal arm and the distaff. The arm can be rotated to change the location of the distaff.

Scotch tension setup (you may ignore if you do not intend to use Scotch tension).

The brake band for scotch tension is in the parts bag with a spring attached. Attach the spring to one small eye bolt and screw the bolt into the left rear side of the mother-of-all base (you will find a pre drilled hole on each side of the base). Screw another eyebolt on the right side of the base. Bring the band over the bobbin's rear pulley, thread through the right eyebolt and bring to the front. Thread the end of the brake band through the small wooden thumb peg and tie off. The peg goes in the hole under the flyer. The first time you put the hook in this hole, push and twist to establish a good mating. If you are not using the brake (when in double drive operation), drape the band under the flyer. You may find that removing the brake band is easier if you use a pair of pliers to open the left eyebolt a bit; now you can just slip the spring off and remove it from around the bobbin.

### Wheel adjustment

Place the drive band (two loops) so that one of the loops rests in one of the grooves of the whorl and the other loop rests on the bobbin pulley. Place the drive band around the wheel. It may be necessary to tighten or loosen the tension on the band by turning the tension adjusting knob at the top of the wheel post. If you are a beginner, the question always is, "how much tension?" The drive band should not slip on the wheel as you begin to treadle, but until your begin spinning, it is impossible to know if the band is set right. Part of spinning is adjusting the tension for the conditions you are working with. It is acceptable for this wheel to have the flyer at an angle, front to back. Depending on the whorl and groove you are using, the front of the flyer might be high or low as the front bearing is not adjusted.

As with any new wheel, there will be a break-in period, not only for the wheel but for the spinner to get accustomed to the feel and adjustments that need to be made during spinning. Follow the lubrication suggestions below and then treadle for a while without spinning. Make sure there is nothing on the spindle that will impede easy rotation of the bobbin; bobbins must rotate freely. Make sure the treadle/footman connection is secure.

#### Maintenance

All spinning wheels have points that require lubrication. On the Minstrel, you need to regularly oil the following points:

- Treadle ends where they enter the front legs
- Leather bearings that support the flyer
- Metal spindle shaft at both ends where the bobbin bearings ride
- The footman/crank locations
- The two metal sleeve bearings that hold the axle; a small oil hole is on each for adding lubricant.

We do not recommend lubricating the metal rod that is between the two treadles. If you have a noise issue at this location contact New Voyager Trading for instructions.

Your Kromski Minstrel comes with a handy needle nose oiling bottle. It is ideal for all these locations. We recommend that all these points be oiled when you begin spinning for the day. One other step you may care to take is waxing the wooden screw threads on the tension adjusting screw and the sides of the adjusting block. To do this, remove the screw. Using a candle, paraffin or furniture wax (never soap), work the wax onto the threads from one end to the other. Apply some wax to the area above the threaded area as well. Reassemble and you should notice easier movement.



